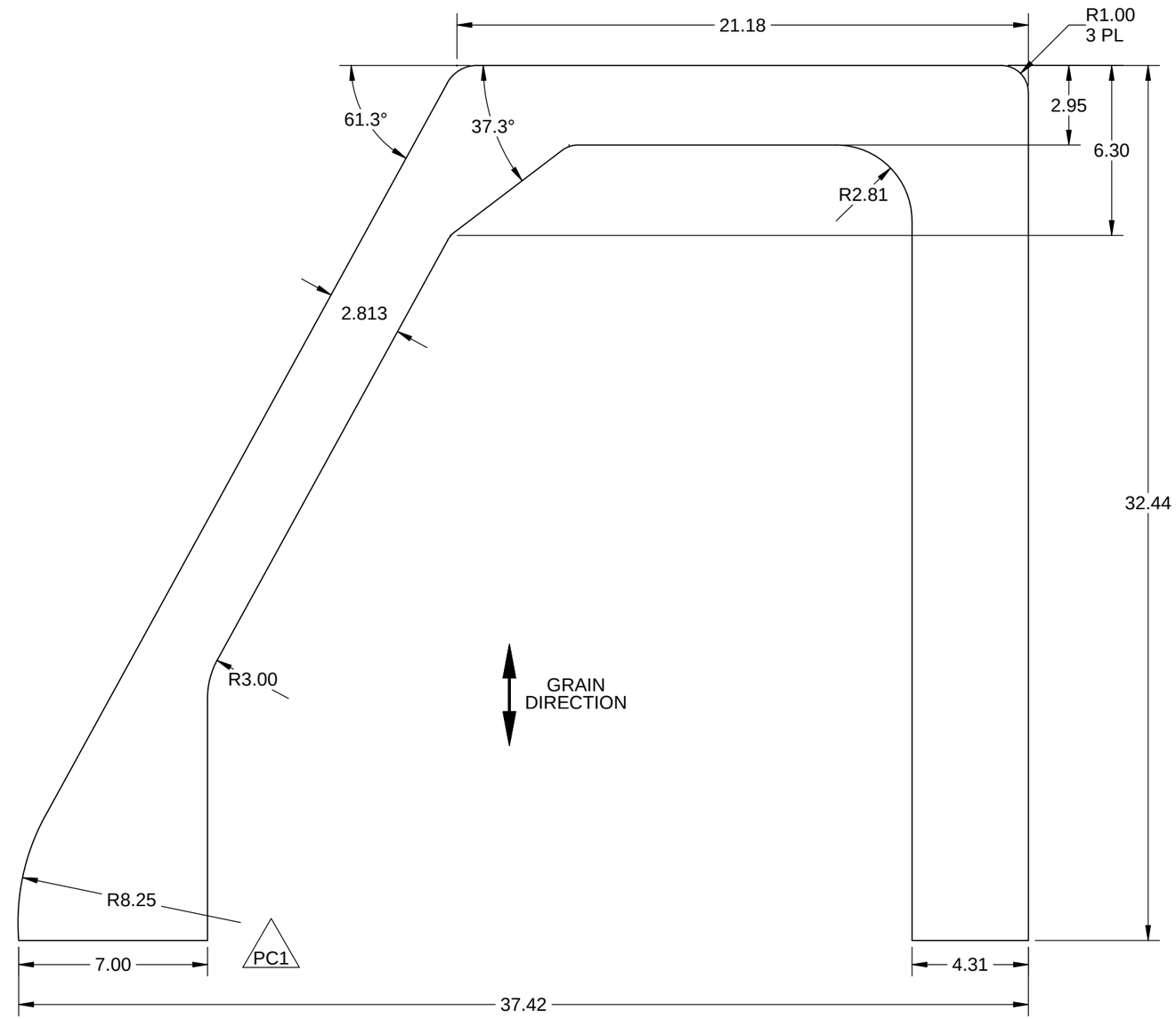
PRELIMINARY C1
13.03.05 (AJS)



D4503-1 UPPER DOOR SKIN

NOTES:
1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.032 THICK
   PER AMS 4025 OR AMS 4027 OR ASTM B209
   REF M6061T6S.032
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
   PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.96 lbs
8) ALL DIMENSIONS AND FEATURES NOT SHOWN TO BE DEFINED PER DRAWING FILE "D4503-1-REVPC1.DXF"
9) FORM PART TO FINAL SHAPE AT NEXT ASSY

REV.	DESCRIPTION	BY	DATE
PC1	PRELIMINARY: 7.00 DIM WAS 6.73 8.25 DIM WAS 8.00.	AJS	13.03.05
B	COMPLETE REDESIGN SEE REV. A FOR DETAILS.	AJS	12.09.11
A	NEW ISSUE	AJS	12.03.02

DESIGN	AJS
DRAWN	AJS
CHECKED	
MFG. APPR.	
APPROVED	
DE APPR.	
DATE	13.03.05

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4503 REV. PC1
SHEET 1 OF 1
TITLE UPPER DOOR SKIN
SCALE NTS

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